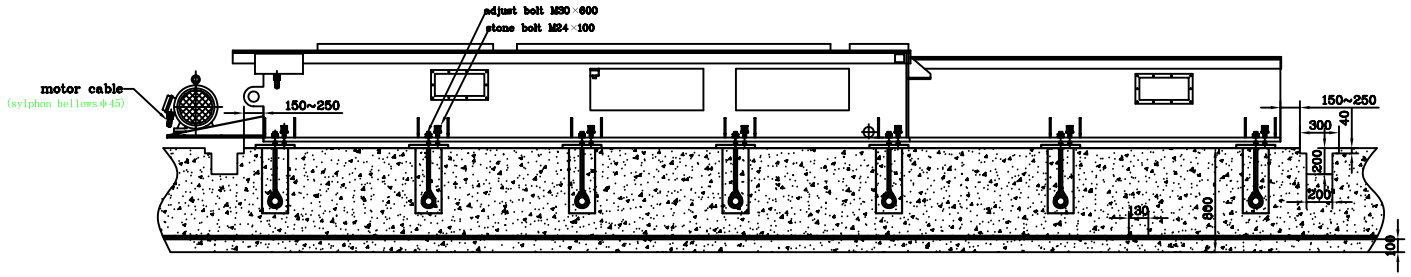
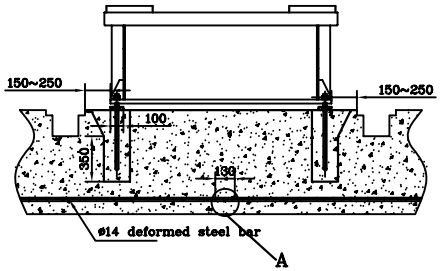
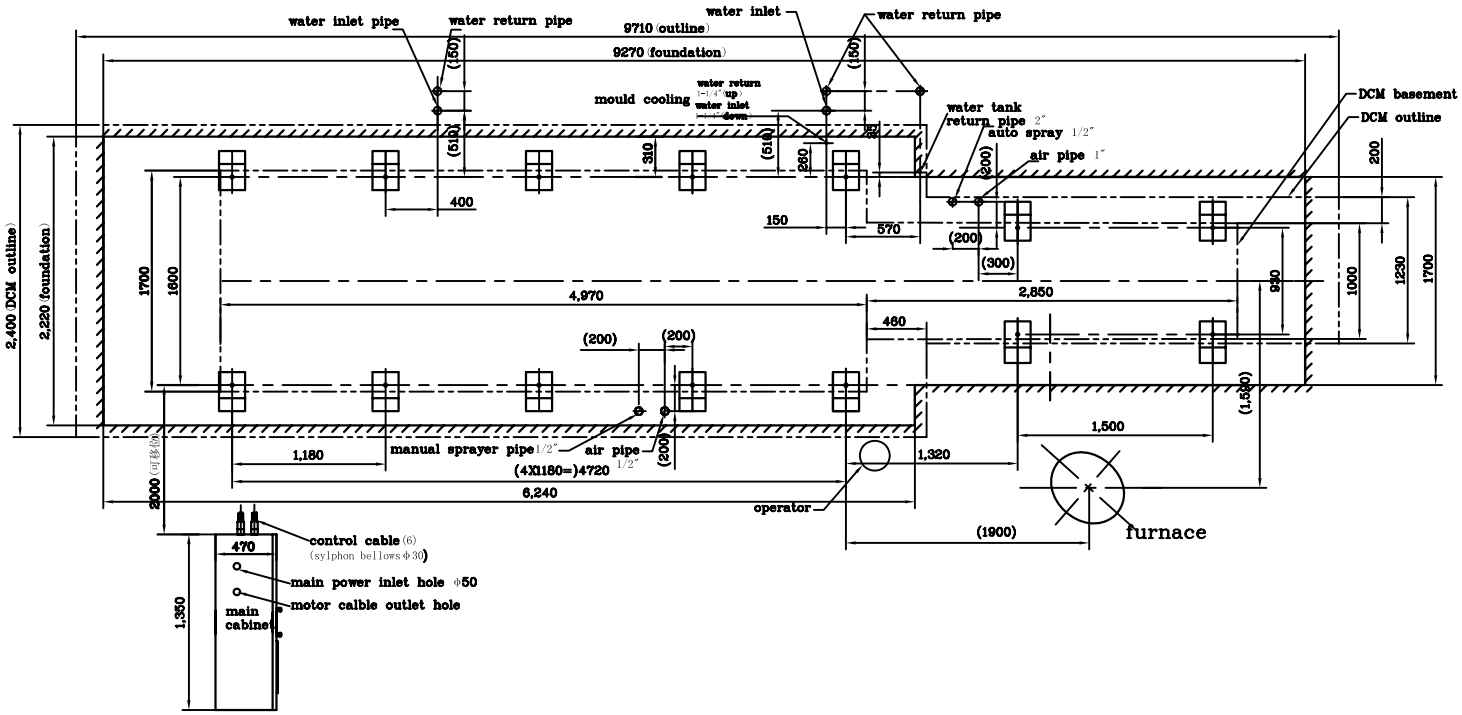
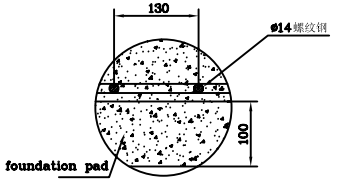
上海三基压铸机械制造有限公司
SHANGHAI SANJI DIE CASTING MACHINERY CO.,LTD









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NOTE:
1. The strength class of basic concrete :C20 Class, Loading weight:5T~5.5T~/M².
2. Power:380V/50Hz
3. Power current:150A
4. The cable section area is not smaller than 25 mm² ,that is preparated by customer.
5. Motor power:45kW(except for optional device as melting and lagging furnace etc).
6. The flow of die cooling water is not smaller than 150 L/min,the flow of oil colling water is not smaller than 50 L/min.
7. The pressure of compressed air :5-6kg/mm².
8. It is suggested that the tank should be built aroud the machine (graphicale expression), considering the gradient of tank's flowing direction (1:300).
9. Only marking the position of water, electricity and gas," " mark indicatests the installation position of pipeline, the dimensions within parentheses is referenced, to burying pipeline shall be detarmined by customer.
10. The working position for operating, maintenacne,draining sewage and periphery device shall be detarmined by customer.

Remarked:referred dates are only provided for referenced.

						1.	绘图：	设计 ：xb 日期 ：08-08-10	比例 ： A3
						2.	日期 ：	校对 ： 日期 ：	图名 ： DC1000C FOUNDATION
ⓑ						3.	工艺 ：	批准 ： 日期 ：	
ⓐ				DC1000C	1	4.	日期 ：	材料 ： 开料 ：	图号 ：1000BASE
更改	处数	签名	日期	机型	数量				