



NOTE:
 1. The strength class of basic concrete :C20 Class.
 Loading weight: 5~5.5t/m².
 2. Power: 380V/50Hz.
 3. Power current: 100A.
 4. The cable section area is not smaller than 16 mm², that is prepared by customer.
 5. Motor power: 30.5kW (except for optional device as melting and tagging furnace etc.).
 6. The flow of die cooling water is not smaller than 120L/min, the flow of oil colling water is not smaller than 50L/min.
 7. The pressure of compressed air :5-8kg/cm².
 8. It is suggested that the tank should be built around the machine (graphical expression), considering the gradient of tank's flowing direction (1:300).
 9. Only marking the position of water, electricity and gas, " " mark indicates the installation position of pipeline, the dimensions within parentheses is referred to burying pipeline shall be determined by customer.
 10. The working position for operating, maintenance, draining sewage and periphery device shall be determined by customer.
 Remark:referred dates are only provided for reference.

更改处数	签名	日期	机型	数量	1.	2.	3.	4.
①			DC630C	1				
②								
③								
④								

绘图:	设计: xb	日期: 08-08-10	比例: A3
日期:	校对:	日期:	
工艺:	批准:	日期:	
日期:	材料:	开料:	

图名:	DC630C FOUNDATION
图号:	630BASE