



NOTE:

- The strength class of basic concrete :C30 Class, Loading weigh: $41 \sim 4.5 \sim /m^3$
- Power: 380V/50Hz
- Power current: 80A
- The cable section area is not smaller than 10 mm^2 , that is prepared by customer.
- Motor power: 22.5kW (except for optional device as melting and lagging furnace etc).
- The flow of die cooling water is not smaller than $100L/min$, the flow of oil colling water is not smaller than $50L/min$.
- The pressure of compressed air: $5-6 \text{ kg}/\text{mm}^2$.
- It is suggested that the tank should be built around the machine (graphical expression), considering the gradient of tank's flowing direction (1:300).
- Only marking the position of water, electricity and gas, \odot mark indicates the installation position of pipeline, the dimensions within parentheses is referenced, to burying pipeline shall be determined by customer.
- The working position for operating, maintenance, draining sewage and periphery device shall be determined by customer.

Remark: referred dates are only provided for reference.

DRAWN :		DESIGNER : XB		DATE : 08-08-10		SCALE : 1 : 25		A3	
DATE :		COLLATED :		DATE :		DC400C FOUNDATION DRAWING			
PROCESS :		APPROVED :		DATE :		PARTS. NO : 400BASE			
DATE :		MATERIAL :		SEDMATERIAL :					
VARYNUM	VISED	DATE	TYPE	QTY					
①			DC400C	1					