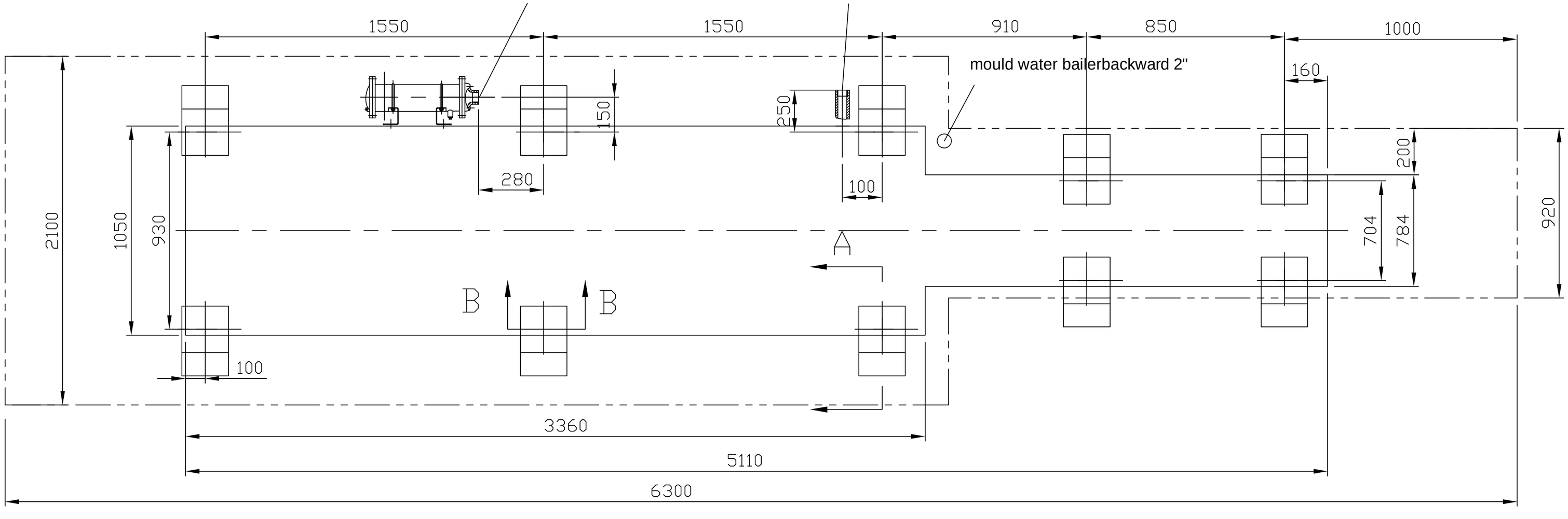
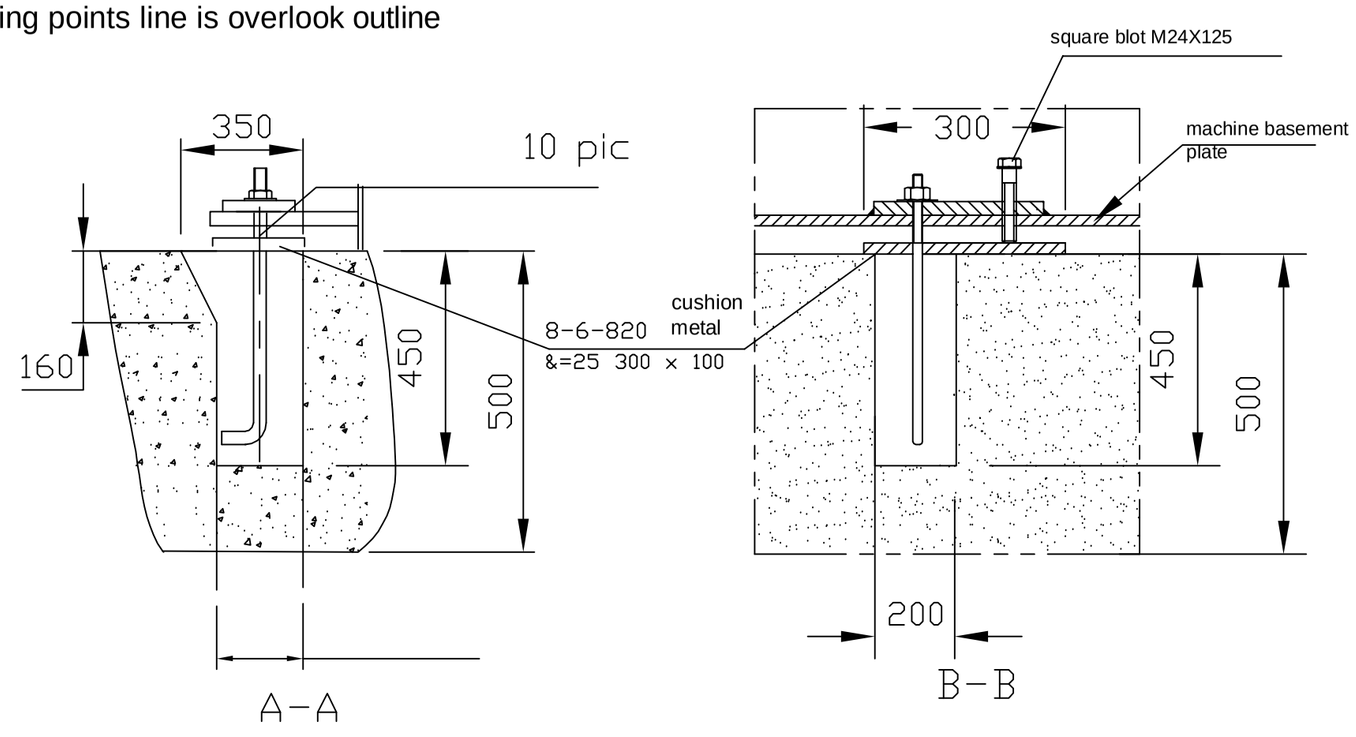
上海三基压铸机械制造有限公司
SHANGHAI SANJI DIE CASTING MACHINERY CO.,LTD

cooler water backward 1"(up) height 220
water inlet 1"(down） height 150

up: water backward hole:1-1/4" height 190
down：water inlet 1-1/4"height 90



1.real line frame is machine frame baseplate dimension
2.srrunding points line is overlook outline



Illumination:
1.The grade of base concrete intension:C20
2.The power of enter cable:380V/50Hz
3.Power switch:80A
4.Cable section is 10mm^2 at least(user provide)
5.Machine power:22.5kW*2(doesn't include the optional units:melting furnace...)
6.The water volume of mould cooler is 100L/min at least,The oil volume of mould cooler is 50L/min at least.
7.the pressure of compressed air is 5-6kg/mm^2.
8.Advise user bulid water tank around machine(drawing)the inclination of water flow should be (1:300)
9.there are mark for water ,electricity,gas in the drawing,"" is the recommend position for the tubes.there are tube dimension for reference.Whether need pre-buried tube is decided by practice.
10.the room and position for operation, maintainence,pollution discharge and peripheries is decided by practice.

Note.the above information is only for reference,

更改	处数	签名	日期	机型	数量
ⓑ					
ⓐ				DC280C	1

技术要求 ：
1. 去毛刺锐边
2. 未注公差按GB1804－m要求
3.
4.

绘图 ：YJ	设计 ：YJ 日期 ：	比例 ：RATIO	A4
日期 ：04-10-18	校对 ：04-10-18 日期 ：	图名 ： DC280C basement	
工艺 ：	批准 ： 日期 ：		
日期 ：	材料 ： 开料 ：	图号 ：280BASE	

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